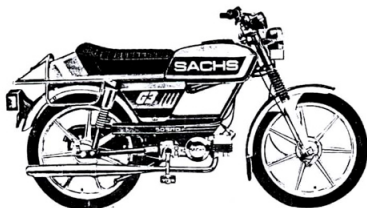


SACHS

Spare Parts List



PRIMA G 3

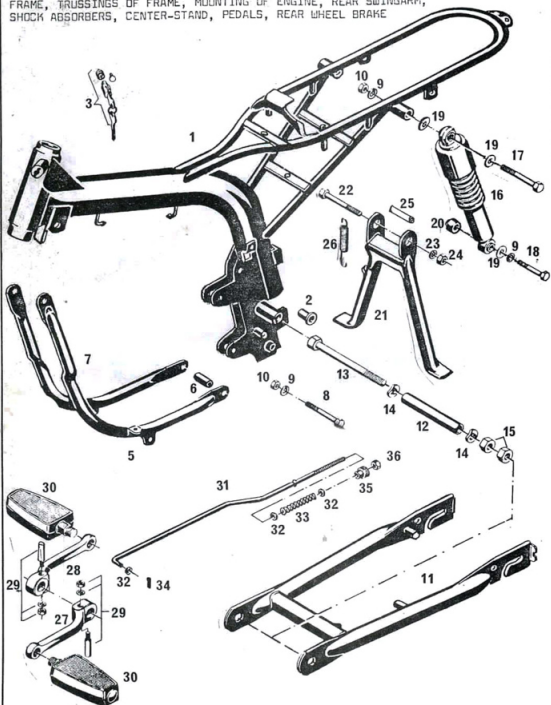
SACHS SPARE PARTS LIST

G - 3

FRAME SECTION

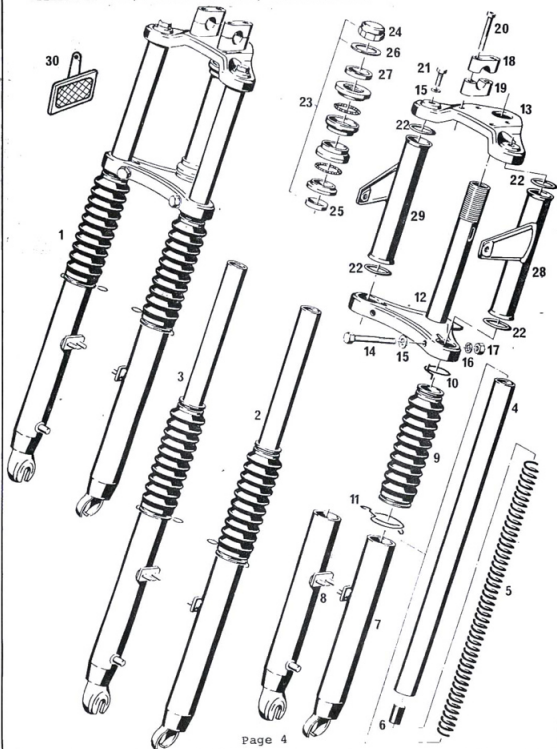
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FRAME, TRUSSINGS OF FRAME, MOUNTING OF ENGINE, REAR SWINGARM,
SHOCK ABSORBERS, CENTER-STAND, PEDALS, REAR WHEEL BRAKE



REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
1.	760 000 784	Frame	1
2.	760 000 258	Bushing	2
--	760 000 981	Decal (20 MPH)	1
--	760 000 728	Decal (25 MPH)	1
--	760 000 727	Decal (30 MPH)	1
3.	760 000 700	Lock Ass'y.	1
--	760 000 986	Model Plate	1
--	760 000 300	Pin	2
5.	760 000 785	Frame Support, Left	1
6.	760 000 734	Tube	1
7.	760 000 786	Frame Support, Right	1
8.	760 000 349	Hex Screw, M8 x 65	4
9.	760 000 766	Washer	8
10.	760 000 762	Nut, M8	6
11.	760 001 059	Rear Swingarm	1
12.	760 001 060	Tube	1
13.	760 000 360	Screw, M10 x 160	1
14.	760 000 770	Washer	2
15.	760 000 769	Hex Nut, M10	2
16.	760 000 636	Shock Absorber	2
17.	760 000 764	Hex Screw, M8 x 75	2
18.	760 000 341	Hex Screw, M8 x 40	2
19.	760 000 240	Washer	6
20.	760 000 722	Bushing	2
21.	760 000 787	Center Stand	1
22.	760 001 061	Hex Screw, M8 x 75	1
23.	760 000 346	Washer	1
24.	760 000 345	Hex Nut, M8	1
25.	760 001 062	Rube	1
26.	760 000 254	Draw Spring	1
27.	760 000 089	Pedal Crank, Left	1
28.	760 000 090	Pedal Crank, Right	1
29.	760 000 215	Crank Wedge	2
30.	760 000 016	Pedal (Pair)	1
31.	760 001 063	Brake Rod Ass'y.	1
32.	760 000 326	Washer	3
33.	760 000 256	Pressure Spring	1
34.	760 000 365	Split Pin	1
35.	760 000 966	Knurled nut	1
36.	760 000 321	Hex Nut, M6	1

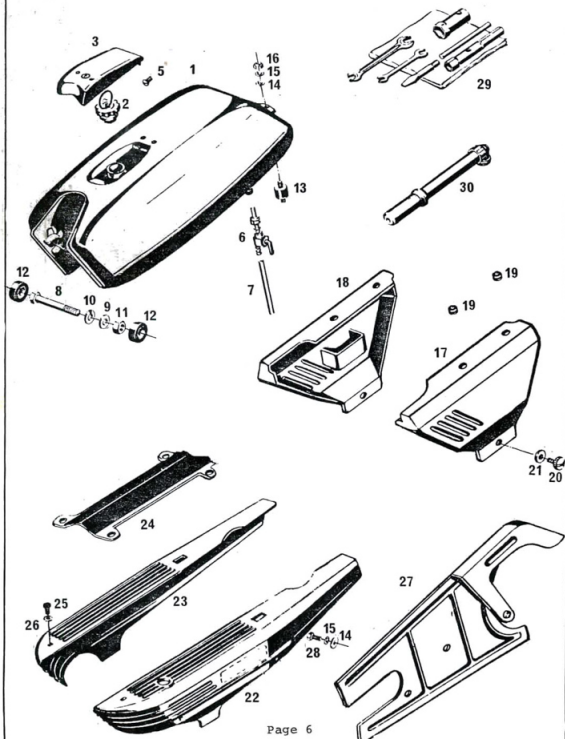
TELESCOPIC FORK, STEERING BEARING, SIDE REFLECTORS



REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
1.	760 001 064	Fork Ass'y. (Illus. #1 thru 29)	1
2.	760 000 661	Fork Bar, Left. (Illus. #2-4-7-9-11)	1
3.	760 001 065	Fork Bar, Right (Illus. #3-6-8-11)	1
4.	760 000 658	Fork Bar Top	2
5.	760 000 660	Pressure Spring	2
6.	760 000 659	Stopping Rubber	2
7.	760 000 778	Stand Tube, left	1
8.	760 001 066	Stand Tube, right	1
9.	760 000 719	Bellows	2
10.	760 000 710	Clamp, Top	2
11.	760 000 709	Bottom Clamp, Right	1
11.	760 000 708	Bottom Clamp, Left	1
12.	760 000 777	Lower Steering Yoke	1
13.	760 000 776	Upper Steering Yoke	1
14.	760 000 344	Hex Screw, M8 x 55	2
15.	760 000 348	Washer	4
16.	760 000 346	Washer	2
17.	760 000 763	Nut	2
18.	760 000 668	Handlebar bracket, upper	2
19.	760 000 669	Handlebar bracket, lower	2
20.	760 000 759	Cylinder Screw	4
21.	760 000 342	Hex Screw	2
22.	760 000 889	Rubber Ring	4
23.	760 000 023	Steering Bearing Ass'y.	1
24.	760 000 664	Closing Nut	1
25.	760 000 140	Clearance Ring	1
26.	760 000 247	Shim	x
27.	760 000 706	Distance Ring	1
28.	760 000 773	Head Lamp Holder, left	1
29.	760 000 774	Head Lamp Holder, right	1
30.	760 000 935	Side Reflector, amber	2

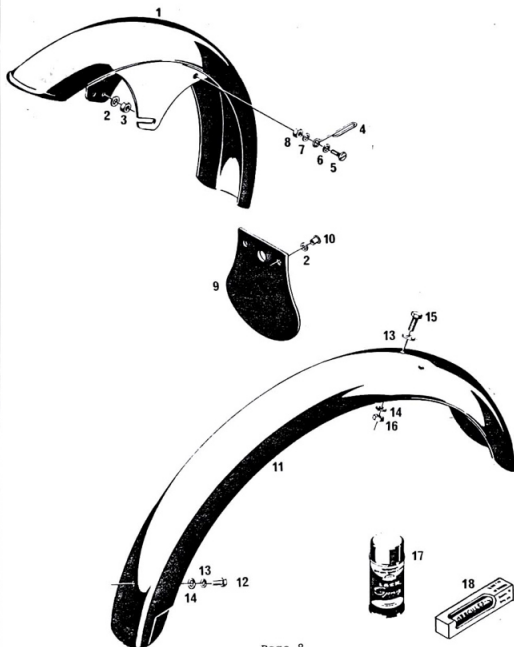
x = as required

FUEL SUPPLY, SIDE PANELS, CHAIN GUARD, TOOLS



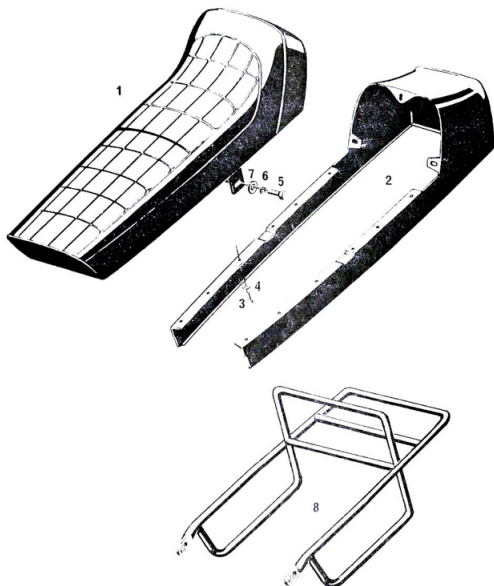
REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
1.	760 000 794	Fuel Tank w/decals	1
--	760 000 783	Decal (SACHS)	2
--	760 000 730	Decal, Side Stripe, Left	1
--	760 000 731	Decal, Side Stripe, Right	1
--	760 000 782	Decal, (Sachs from Germany)	1
--	760 000 729	Decal, (Safety First)	1
2.	760 000 253	Gas Cap	1
3.	760 000 643	Tank Cover Ass'y.	1
--	760 001 067	Rivet, 3/10	1
--	760 001 068	Safety Lock w/key & key ring	1
--	760 000 726	Decal, (Mix 1:50)	1
5.	760 000 738	Cylinder screw, M5 x 6	2
6.	760 000 678	Fuel Cock	1
7.	760 000 307	Fuel Hose, Mult. 12"	x
8.	760 000 767	Hex. Screw, M10 x 70	1
9.	760 000 770	Washer	1
10.	760 000 771	Washer	2
11.	760 000 356	Hex. Nut, M10	1
12.	760 000 712	Rubber Ring	2
13.	760 000 717	Rubber Bearing	1
14.	760 000 331	Washer	4
15.	760 000 755	Washer	3
16.	760 000 761	Hex. Nut, M6	1
17.	760 000 788	Side Panel, Left	1
--	760 000 651	Decal (G-3), L.H.	1
18.	760 000 789	Side Panel, Right	1
--	760 000 652	Decal (G-3) R.H.	1
19.	760 000 714	Rubber Grommet	4
20.	760 000 665	Oval Head Screw w/washer	2
21.	760 000 707	Washer	2
22.	760 001 069	Side Panel, Left	1
23.	760 001 070	Side Panel, Right	1
24.	760 000 780	Cover	1
--	760 001 071	Decal, (505/LB) Left & Right	2
--	760 001 072	Decal, (505/LA) Left & Right	2
--	760 000 654	Decal, (505/LD) Left & Right	2
25.	760 000 322	Hex. Screw, M6 x 16	4
26.	760 000 758	Washer	4
27.	760 000 640	Chain Guard	1
28.	760 000 319	Hex. Screw, M6 x 12	2
29.	760 000 151	Tool Set Ass'y.	1
30.	760 000 217	Air Pump	1

FENDERS, COLOUR SPRAY, TOUCH-UP STICK



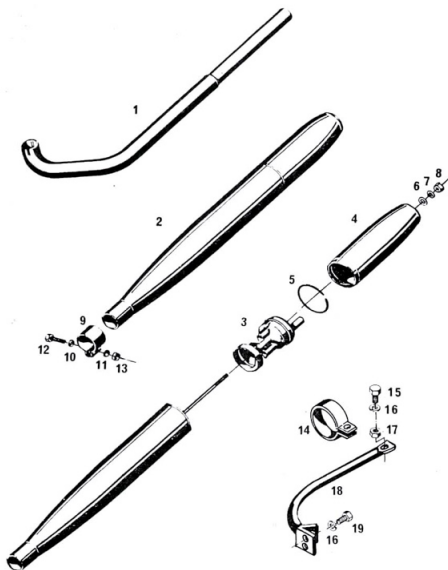
REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
1.	760 000 637	Front Fender	1
2.	760 000 331	Washer	6
3.	760 000 321	Hex. Nut, M6	4
4.	760 000 262	Holder	1
5.	760 000 739	Flat head Screw, M5 x 10	1
6.	760 000 310	Washer	1
7.	760 000 746	Washer	1
8.	760 000 741	Hex. Nut, M5	1
9.	760 000 699	Mud Flap	1
10.	760 000 744	Rivet, 5 x 12	2
11.	760 000 638	Rear Fender	1
12.	760 000 319	Hex. Screw, M6 x 12	1
13.	760 000 326	Washer	3
14.	760 000 755	Washer	3
15.	760 000 327	Hex. Screw, M6 x 20	2
16.	706 000 320	Hex. Nut, M6	2
17.	760 000 267	Spray Paint, Red	x
18.	760 000 598	Touch Up Paint, Red	x
x = as required			

SEAT, LUGGAGE CARRIER



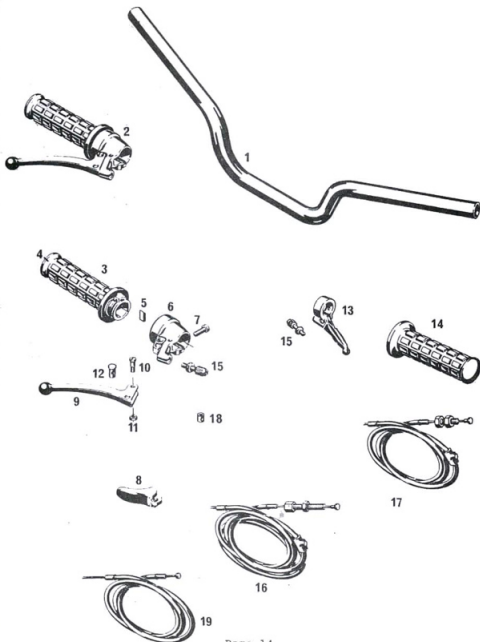
REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
1.	760 000 639	Seat	1
2.	760 000 792	Seat - Lower w/decals	1
--	760 000 653	Decal, (G-3)	1
--	760 000 732	Decal, (Side Stripe) Left	1
--	760 000 733	Decal, (Side Stripe) Right	1
3.	760 000 743	Hex. Screw, M5 x 10	11
4.	760 000 310	Washer	11
5.	760 000 340	Hex. Screw, M8 x 16	2
6.	760 000 348	Washer	2
7.	760 000 766	Washer	2
8.	760 000 650	Luggage Carrier	1

EXHAUST SYSTEM



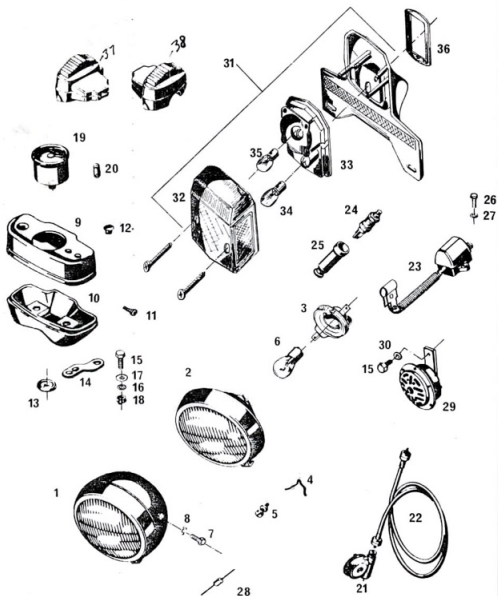
REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
<u>FOR 20 AND 25 MPH BIKES</u>			
1.	760 001 073	Exhaust Pipe (20 MPH)	1
1.	760 000 644	Exhaust Pipe (25 MPH)	1
2.	760 001 033	Muffler Ass'y. (Illus. #2 - 8)	1
3.	760 000 591	Muffler Insertion	1
4.	760 000 368	Muffler Endpiece	1
5.	760 000 184	Asbestos Cord	x
6.	760 000 326	Washer	1
7.	760 000 324	Washer	1
8.	760 000 320	Hex. Nut, M6	1
9.	760 000 460	Clamping Clip	1
10.	760 000 326	Washer	1
11.	760 000 324	Washer	1
12.	760 000 327	Hex. Screw, M6 x 20	1
13.	760 000 320	Hex. Nut, M6	1
14.	760 000 704	Clamping clip	1
15.	760 000 342	Hex. Screw, M8 x 20	1
16.	760 000 766	Washer	3
17.	760 000 762	Hex. Nut, M8	1
<u>FOR 30 MPH BIKES</u>			
1.	760 000 680	Exhaust Pipe (30 MPH)	1
2.	760 000 623	Muffler Ass'y. (Illus. #2 - 8)	1
3.	760 000 624	Muffler Insertion	1
4.	760 000 625	Muffler Endpiece	1
5.	760 000 184	Asbestos Cord	x
6.	760 000 326	Washer	1
7.	760 000 324	Washer	1
8.	760 000 320	Hex Nut, M6	1
14.	760 000 703	Clamping Clip	1
18.	760 000 795	Muffler Bracket	1
19.	760 000 340	Hex. Screw, M8 x 16	2
x = as required			

HANDLEBAR, CONTROLS, CABLES



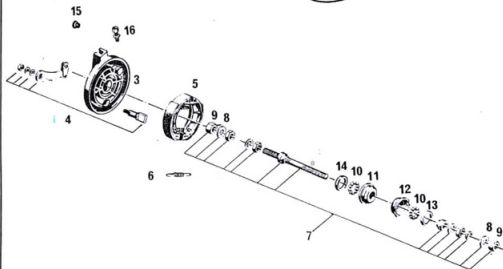
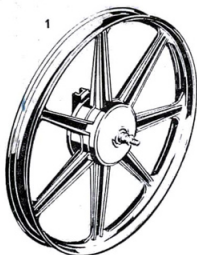
REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
1.	760 000 642	Handlebar	1
2.	760 000 666	Throttle Grip Ass'y. (Illus. #2 thru 12)	1
3.	760 000 673	Grip Tube	1
4.	760 000 674	Handle Grip	1
5.	760 000 167	Spring	1
6.	760 000 164	Controls Housing	1
7.	760 000 333	Oval Head Screw, M6 x 16	1
8.	760 000 170	Choke Lever	1
9.	760 000 169	Hand Brake Lever	1
10.	760 000 010	Screw, M5	1
11.	760 000 308	Hex. Nut, M5	1
12.	760 000 180	Nipple	1
13.	760 000 163	Clutch Lever	1
14.	760 000 670	Fixed Grip	1
15.	760 000 014	Adjustable Screw	1
16.	760 001 074	Hand Brake Cable	1
17.	760 000 725	Throttle Cable	1
18.	760 000 179	Nipple	2
19.	760 000 562	Choke Cable	1
19.	760 000 895	Clutch Cable	1
--	760 000 580	Mirror	1

HEAD LAMP, COCKPIT, SPEEDOMETER, TRANSMISSION SHAFT, STOP-LIGHT-SWITCH, HORN,
STOP-TAIL-LAMP, CABLES AND WIRES



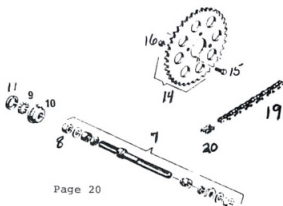
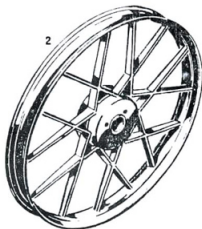
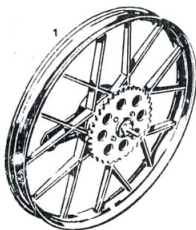
REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
1.	760 001 016	Headlamp Ass'y. (Illus. 1 thru 8)	1
2.	760 000 957	Headlamp Insert	1
3.	760 000 958	Socket	1
4.	760 000 201	Spring	8
5.	760 000 200	Screw	1
--	760 000 334	Headlamp Housing	1
6.	760 000 946	Bulb, 6V/21W	1
7.	760 000 202	Hex. Screw, M6 x 16	2
8.	760 000 203	Washer	2
9.	760 000 697	Housing, Upper Part	1
10.	760 000 696	Housing, Lower Part	1
11.	760 000 742	Oval head Screw	2
12.	760 000 718	Rubber Plug	3
13.	760 000 714	Rubber Grommet	1
14.	760 000 781	Retaining Plate	2
15.	760 000 322	Hex. Screw, M6 x 16	3
16.	760 000 757	Washer	2
17.	760 000 326	Washer	2
18.	760 000 320	Hex. Nut, M6	2
19.	760 000 682	Speedometer (40 MPH)	1
20.	760 000 695	Speedo Bulb	1
21.	760 000 663	Drive Hub	1
22.	760 000 683	Speedo Cable	1
23.	760 000 754	Stop Light Switch	1
24.	760 000 305	Brake Switch	1
25.	760 000 282	Rubber Cap	1
26.	760 000 736	Flat Head Screw	2
27.	760 000 737	Washer	2
28.	760 000 614	Diode	1
29.	760 000 213	Horn	1
30.	760 000 203	Washer	1
31.	760 001 034	Taillamp Ass'y. (Illus. #31 thru #35)	1
32.	760 001 035	Taillamp Lens	1
33.	760 001 027	Reflector	1
34.	760 000 589	Bulb, Taillight, 6V/5W	1
35.	760 000 584	Bulb, Stoplight, 6V/10W	1
36.	760 000 967	Base Plate	1
37.	760 000 692	Light Switch	1
38.	760 000 693	Engine Kill Button	1

FRONT WHEEL



REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
1.	760 001 075	Front Wheel Ass'y. w/out tire (Illus. #1 thru 16)	1
2.	760 001 076	Front Wheel w/out hub	1
3.	760 001 077	Brake Plate Ass'y. (Illus. #3 & #4)	1
4.	760 001 078	Brake Lever w/brake, cam, washer, nut	1
5.	760 001 079	Brake Shoe w/spring (Pair)	1
6.	760 001 080	Brake Shoe Spring	1
7.	760 001 081	Axle Ass'y. (Illus. #7 thru 9)	1
8.	760 000 519	Washer	2
9.	760 000 513	Axle Nut, M11 x 1	2
10.	760 000 003	Ball, 1/4"	20
11.	760 001 082	Cup	1
12.	760 000 816	Cup (Speedo side)	1
13.	760 000 541	Dust cap w/ring & Washer (Speedo side)	1
14.	760 000 817	Dust Cap	1
15.	760 000 627	Plug for inspection holes	2
16.	760 001 083	Adjustable screw w/nut	1

Rear wheel, rear wheel hub



REFERENCE NUMBER	PART NO.	DESCRIPTION	G-3
1.	760 001 084	Rear Wheel Ass'y. w/out tire 50 tooth (20 MPH) Illus. #1 thru #17	1
1.	760 001 085	Rear Wheel Ass'y. w/out tire 46 tooth (25 MPH) Illus. #1 thru #17	1
2.	760 001 126	Rear Wheel w/out hub & sprocket	1
3.	760 001 087	Brake Plate Ass'y.	1
4.	760 001 088	Brake Lever w/brake cam, washers, nut & bolt	1
5.	760 001 079	Brake Shoe (Set) w/spring	1
6.	760 001 080	Brake Shoe Spring	1
7.	760 001 089	Axle Ass'y. (Illus. #7 & 8)	1
8.	760 000 514	Axle Nut, M12 x 1	2
9.	760 000 003	Ball, 1/4"	24
10.	760 000 825	Cup	2
11.	760 000 542	Dust Cap (Brake Side)	1
	760 000 824	Dust Cap (Sprocket Side)	1
13.	760 000 627	Plug for inspection holes	2
14.	760 001 091	Sprocket Ass'y. (50 tooth) 20 MPH (Illus. #14 thru #17)	1
15.	760 000 832	Hex. Screw, M7	4
16.	760 000 834	Hex. Nut, M7	4
	760 000 833	Safety washer	1
14.	760 001 092	Sprocket Ass'y. (46 tooth) 25 MPH; 30 MPH (Illus. #14 thru #17)	1
15.	760 000 832	Hex. Screw, M7	4
16.	760 000 834	Hex. Nut, M7	4
	760 000 833	Safety Washer	1
18.	760 000 153	Chain Tensioner w/washer & nut	2
19.	760 001 094	Roller Chain 1x12 (20MPH)	1
19.	760 000 657	Roller Chain 1x12 (25-30MPH)	1
20.	760 000 113	Master Link	1